SAFETY DATA SHEET
OTEK Adhesion Primer
Date 4.12.2007 Previous date: 6.4.2005

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Identification of the article
1.1.1 Commercial Product Name
OTEK Adhesion Primer

1.1.2 Product code
203-series

1.2 Use of the Substance/Preparation
1.2.1 Intended use
Painting work.
Description: A solvent-borne alkyd-based adhesive primer

1.3 Identification of the company
1.3.1 Supplier
Tikkurila Oy

1.3.2 Contact information:
P.O.Box P.O.Box 53
Postcode and post office FIN-01301 VANTAA
FINLAND
Telephone +358 9 857 71
Telefax +358 9 8577 6936

1.3.4 Responsible for the Safety Data Sheet:
Tikkurila Oy, Product Safety, e-mail: productsafety@tikkurila.com

1.4 Emergency telephone number
1.4.1 Telephone number, name and address
Tikkurila Oy, Environment and Safety: +358 9 857 71

2. HAZARDS IDENTIFICATION

Flammable.
Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Information on hazard labelling in section 15.1.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Hazardous components
3.1.1 CAS number EINECS
64742-82-1 265-185-4 Naphtha, hydrodesulfurized heavy 1 - 5 % Xn, N; R10-65-66-67-51/53
64742-48-9 265-150-3 Naphtha, hydrotreated heavy (aliphatic hydrocarbon solvent) 10 - 25 % Xn; R10-65-66
64742-95-6 265-199-0 Solvent naphtha, light aromatic 0,5 - 10 % Xn, N; R10-37-65-66-67-51/53
96-29-7 202-496-6 Methylethylketoxime < 0,5 % Xn; R21-40-41-43

4. FIRST AID MEASURES

4.1 Additional advice
In all cases of doubt, or when symptoms persist, seek medical attention.

4.2 Inhalation
Remove to fresh air, keep patient warm and at rest.
4.3 **Skin contact**
Remove contaminated clothing. Wash skin thoroughly with soap and water or use recognized skin cleanser.>

4.4 **Eye contact**
Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart and seek medical advice.

4.5 **Ingestion**
If accidentally swallowed obtain immediate medical attention. Keep at rest. DO NOT induce vomiting.

5. **FIRE-FIGHTING MEASURES**

5.1 **Suitable extinguishing media**
Use foam, CO2, powder or water spray.

5.2 **Extinguishing media which must not be used for safety reasons**
Waterjet

5.3 **Specific hazards**
Fire will produce dense black smoke, which contains decomposition products. Avoid breathing the smoke.

6. **ACCIDENTAL RELEASE MEASURES**

6.1 **Personal precautions**
Avoid breathing vapours. Exclude sources of ignition.

6.2 **Environmental precautions**
Do not allow to enter drains or water courses.

6.3 **Methods for cleaning up**
Contain and collect spillage with non-combustible absorbent materials, e.g. sand or vermiculite and place in a container for disposal according to local regulations. Clean preferably with a detergent; avoid the use of solvents. Note! Products containing oxidative drying oil or alkyd (linseed oil varnish, alkyd paints and -lacquers) have a possibility of auto-ignition in porous materials damped by the product. This kind of waste must be collected and stored e.g. in water before disposal or incinerated immediately.

7. **HANDLING AND STORAGE**

7.1 **Handling**
Vapours are heavier than air and may form explosive mixtures with air. Good ventilation must be provided. Keep away from sources of ignition. Take precautionary measures against static discharges.

7.2 **Storage**
Keep containers tightly closed. Store in a cool, dry, well ventilated place away from sources of heat and direct sunlight.

8. **EXPOSURE CONTROLS / PERSONAL PROTECTION**

8.2 **Exposure controls**

8.2.1 **Occupational exposure controls**
Provide adequate ventilation. Comply with the health and safety at work laws.

8.2.1.1 **Respiratory protection**
Use appropriate certified respirators, with gas and vapour filter A, during sanding with dust filter P2, if ventilation is insufficient. During spray-application use respirators with gas, vapour and dust filter AP. During continuous and long-term work the use of air-fed or motor-driven respirators is recommended.

8.2.1.2 **Hand protection**
Always wear protective gloves (e.g. nitrile rubber). Barrier creams may also help to protect the exposed areas of the skin.

8.2.1.3 **Eye protection**
Safety eyewear must be used, specially during spray-application.
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8.2.1.4 Skin and body protection
Protective clothing must be used during spray-application.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 General Information (appearance, odour)
Coloured, viscous liquid, strong odour.

9.2 Important Health Safety and Environmental Information

9.2.2 Boiling point/range
140 - 200 °C *)

9.2.3 Flash point
33 °C *)

9.2.5 Explosive properties

9.2.5.1 Lower explosion limit
1,0 vol-% *)

9.2.5.2 Upper explosion limit
6,0 vol-% *)

9.2.7 Vapour pressure
12,8 kPa (60 °C) *)

9.2.8 Relative density
1,29 - 1,47

9.2.9 Solubility

9.2.9.1 Water solubility
-

9.2.11 Viscosity
flow time more than 30 sec / ISO 3 mm cup

9.3 Other data
Evaporation rate (BuAc=1) : 0,15 *)
*) = Naphtha, hydrodesulfurized heavy

10. STABILITY AND REACTIVITY

10.1 Conditions to avoid
Solvent vapours may form explosive mixtures with air.

10.2 Materials to avoid
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

10.3 Hazardous decomposition products
Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

11. TOXICOLOGICAL INFORMATION

11.1 Acute toxicity
See section 11.5.

11.2 Primary irritation
See section 11.5.

11.3 Sensitisation
Contains ethyl methyl ketoxime. May produce an allergic reaction.

11.5 Human experience
11.5.1 Inhalation: Solvent vapours and spray mist harmful if inhaled. Long term exposure to component solvent vapours concentration in excess of the stated occupational exposure limit may result in adverse health effect such as mucous membrane and respiratory system irritation and adverse effect on kidney, liver and central nervous system. Symptoms and signs include headache and dizziness.
11.5.2 Skin contact: Repeated or prolonged contact with the preparation may cause removal of the natural fat from the skin resulting in contact dermatitis. Splashes in the eyes may cause irritation.
11.5.3 Other effects: Harmful if taken internally.

12. ECOLOGICAL INFORMATION

12.1 Ecotoxicity
12.1.1 Aquatic toxicity
Naphtha, hydrodesulfurized heavy: LC50 = 1-100 mg/l (estimate); toxic
Solvent naphtha, light aromatic: LC50 = 1-10 mg/l, fish, crustacean, algae (estimate); toxic

12.3 Persistence and degradability
12.3.1 Biodegradation
Naphtha, hydrodesulfurized heavy: 75 %, 28 d; readily biodegradable
Solvent naphtha, light aromatic: 78 %, 28 d; readily biodegradable

12.4 Bioaccumulative potential
Naphtha, hydrodesulfurized heavy: octanol/water partition coefficient log Kow = 2-7
Solvent naphtha, light aromatic: octanol/water partition coefficient log Pow = 3,7-4,5 (estimate)

12.6 Other adverse effects
There is no data available on the preparation itself. The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

13.1 Product residues: Gather residues into waste containers. Destroy according to the rules given by local authorities. EWC-code for liquid waste is e.g 08 01 11 (waste paint and varnish containing organic solvents or other dangerous substances).

13.2 Packaging waste: Empty cans should be recycled or disposed of in accordance with local regulations.

14. TRANSPORT INFORMATION

14.1 UN No 1263
14.2 Packing group III
14.3 Land transport 14.3.1 ADR/RID Class 3
14.3.3 Description of the goods paint
14.3.4 Further Information Drums/vessels < 450 litres: not subject to ADR because of high viscosity

14.4 Sea transport 14.4.1 IMDG Class 3
14.4.2 Proper shipping name paint
14.4.3 Further Information EmS: F-E,S-E
Drums/vessels < 30 litres: Transport in accordance with paragraph 2.3.2.5 of the IMDG Code.

15. REGULATORY INFORMATION

15.1 Information on the warning label
15.1.1 Letter code of the warning symbol and indications of danger for the preparation -

15.1.2 Names of the ingredients given on the warning label
Naphtha, hydrodesulfurized heavy

15.1.3 R-phrase(s)
R10 Flammable.
R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

15.1.4 S-phrase(s)
S2 Keep out of the reach of children.
S23 Do not breathe vapour/spray.
S29 Do not empty into drains.
S46 If swallowed, seek medical advice immediately and show this container or label.
S51 Use only in well-ventilated areas.
15.1.5 Special regulations on certain preparations
Contains ethyl methyl ketoxime. May produce an allergic reaction.

16. OTHER INFORMATION

16.1 Full text of R-phrases referred to under sections 2 and 3
R10 Flammable.
R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R21 Harmful in contact with skin.
R37 Irritating to respiratory system.
R40 Limited evidence of a carcinogenic effect.
R41 Risk of serious damage to eyes.
R43 May cause sensitization by skin contact.
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65 Harmful: may cause lung damage if swallowed.
R66 Repeated exposure may cause skin dryness or cracking.
R67 Vapours may cause drowsiness and dizziness.

16.4 Additional information
The information of this MSDS is based on the present state of our knowledge and on current EC laws. It is meant as a description of the safety requirements of our product: it is not to be considered as a guarantee of the products' properties.

Additional information available from: Tikkurila Oy, Product Safety, P.O. Box 53, FIN-01301 VANTAA, FINLAND, Telephone +358 9 857 71, Fax +358 9 8577 6936, E-mail: productsafety@tikkurila.com

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