

Indicative curing time DRY FLEX[®] 1

Sample Size			Temperature					
Thickness	Width	Length	0°C	5°C	10°C	15°C	20°C	25°C
1 cm	1 cm	10 cm	2	01:50	01:30	01:15	1	00:50
0.5 cm	0,5 cm	10 cm	02:30	02:15	2	01:40	01:20	01:10

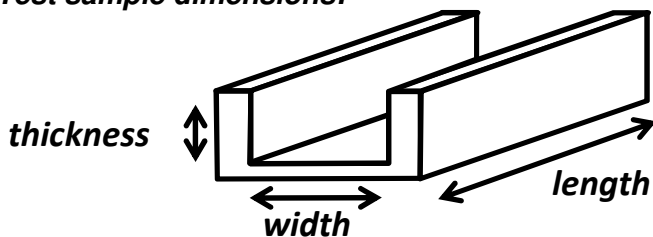
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Sample Size			Temperature							
Thickness	Width	Length	0°C	5°C	10°C	15°C	20°C	25°C	30°C	35°C
5 cm	3 cm	10 cm	36	26	16					
2 cm	3 cm	10 cm	46	33	20	9	01:30	1	00:45	00:30
1 cm	3 cm	10 cm	48	36	23	12	4	3	2	1
0.5 cm	3 cm	10 cm	48	37	25	15	7	6	5	4

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Sample Size			Temperature					
Thickness	Width	Length	10°C	15°C	20°C	25°C	30°C	35°C
5 cm	5 cm	10 cm	12	7	3	2	1	1
2 cm	2 cm	10 cm	25	16	7	3	2	1
1 cm	1 cm	10 cm	27	22	16	9	7	5
0.5 cm	0.5 cm	10 cm	30	25	18	11	9	7

Test sample dimensions:



Note. Increasing *length* of samples (>10cm) will not affect curing time.