

VARNISH TYPE
USAGE
SPECIAL PROPERTIES

HELO 15 is a fast drying urethane/alkyd based varnish with good resistance properties. The varnish is suitable for varnishing all demanding woodwork indoors and outdoors. Finish: matt.

HELO 15 produces a varnish film which is hard and at the same time elastic and thus withstands abrasion and impacts. Detergents, grease or oil do not damage it. Examples of uses are wooden plank floors, furniture and other wooden surfaces whenever a durable varnish coat is desired.

TECHNICAL DATA

Solids	About 50 % by volume
Volatile organic compound (VOC)	EU VOC limit value (kat A/i): 500 g/l. The product's VOC: max. 500 g/l.
Practical spreading rate	10 - 14 m ² /l
Density	abt. 0.9 g/ml
Drying time at +23°C / 50% RH	
- dust free	after 1 hour
- touch dry	after 6 hours
- overcoatable	after 16 hours
	The drying process will be slower in cold and/or damp.
Thinner, clean up	TEKNOSOLV 1621 (solvent naphtha)
Finish	Matt
Colours	Clear The varnish is included in the Teknomix tinting system (transparent colours).
Packages (availability varies by country)	Clear: 0,45 L, 0,9 L, 2,7 L, 9 L

SAFETY MARKINGS

See Safety Data Sheet.
NOTE! Because of the danger of self-ignition, any waste from the product, spray mist and soiled rags etc. are to be kept in a fire-proof place in air-tight containers. Immersion in water is also recommended.

PTO

DIRECTION FOR USE**Surface preparation**

Clean the surfaces from grease and dirt. Wash varnished surfaces with RENSA SUPER paint cleaner. Matt down old, intact varnish coats. If the old varnish coat is brittle or flaking, it is removed by scraper and paint remover. Cautious burning off can also be used. Thereafter the surface is sanded and sanding dust is carefully removed.

Objects that are intended for outdoor use are before the varnishing primed with clear WOODDEX BASE priming oil. Sand the surface again before varnishing and remove the dust.

Application

Before use stir the varnish thoroughly down to the bottom of the can. Use always full gloss HELO 90 for priming and thin it by adding about 20% TEKNOSOLV 1621. Sand lightly and remove the dust before the top coating.

Top coat with undiluted HELO 15 by applying 1 - 3 coats. Sand lightly and remove the dust between all varnish coats.

Apply the varnish with a broad varnish brush.

There must be good ventilation during the application and the drying period of the varnish.

Note! For outdoor use we recommend tinted varnish.

Application conditions

The surface to be varnished has to be dry.

During the varnishing and drying period the temperature of the ambient air, the surface and the varnish shall be above +10 °C and the relative air humidity below 80 %.

Care instructions

The varnished surface reaches its final hardness and washability within 3 - 4 weeks. Rough handling and washing is to be avoided during this period. Stained surfaces can be cleaned with a moist cleaning cloth or mop. Use a neutral detergent. Very dirty surfaces can later be cleaned with a slightly alkaline universal washing detergent.

ADDITIONAL INFORMATION

Must be stored tightly closed and kept cool.

The information of this data sheet is based on laboratory tests and practical experience. The figures are for guidance only and depend on, for example, colour and gloss. As we have no control over the use and application conditions, we are only responsible for the quality of the product and guarantee that it conforms to our quality control. We accept no liability for any loss or damage resulting from the application of the product contrary to the directions or the intended use. The latest versions of our data sheets, material safety data sheets and system sheets are on our home pages www.teknos.com.



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